

Date: Thursday, 6/29/2006 8:31:31 AM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : RUBBER SPACER
<b>Job Number</b> : 27768	
<b>Estimate Number</b> : 11865	
<b>P.O. Number</b> : <i>N/A</i>	<b>Part Number</b> : D23971
<b>This Issue</b> : 6/29/2006 <b>S.O. No.</b> : <i>N/A</i>	<b>Drawing Number</b> : D2397 REV C
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : <i>N/A</i> <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : C
<b>Previous Run</b> : 27401	<b>Material</b> : <i>N/A</i>
<b>Written By</b> : <i>See Comment Below</i>	<b>Due Date</b> : 7/30/2006
<b>Checked &amp; Approved By</b> : <i>[Signature]</i>	<b>Qty</b> : <i>20</i> <b>Um</b> : Each
<b>Comment</b> : Est. A98.12.15 New Issue DM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	D2397	Cushion
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**Comment:** Qty.: 0.6750 sf(s)/Unit Total : 6.7496 sf(s)

D2397 1/16" NEOPRENE BATCH: *16919*

*M.F. 06/07/07*

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200

*M.F. 06/07/07 20*

3.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: *ST 42*

*LB 06/08/01*

5.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Inspection Level 21

*[Signature] 06/08/01*

Job Completion



*CJ06/08/01*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: ☒ Date: 06/08/01

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN BW	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2397	REV. C SHEET 1 OF 1
DATE 98.12.03		TITLE RUBBER CUSHION	SCALE 2:3
A	95.03.22	NEW ISSUE	
B	96.02.16	ADDED D2397-3	
C	98.12.03	D2397-3 REDESIGNED; ADDED D2397-5	

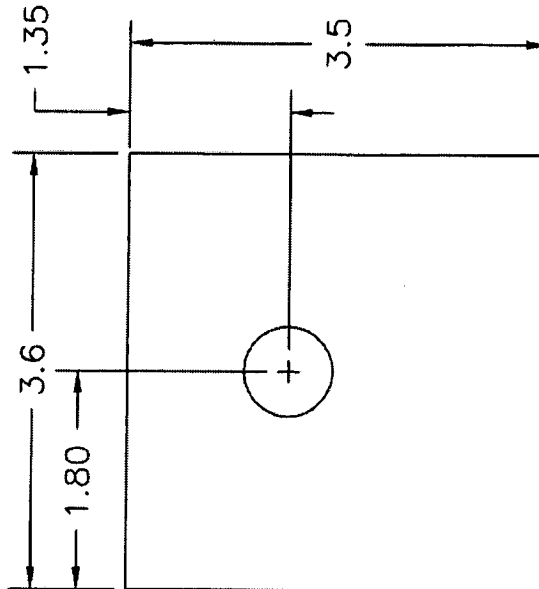
RELEASED  
98.12.14 KE

~~SUPERCEDED BY~~

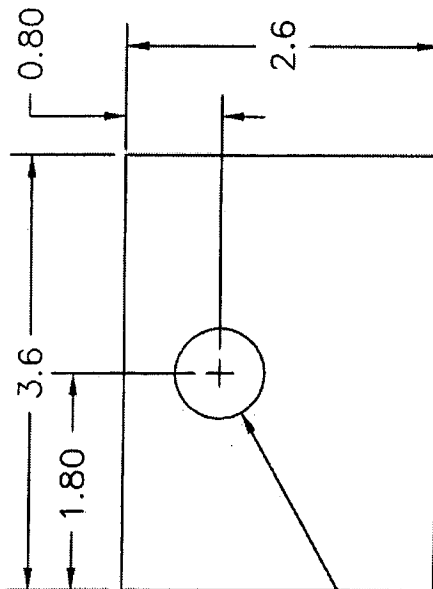
UNDER REVIEW

01.03.15 CP  
DESIGN OK, BUT CHECK  
WITH JTB BEFORE  
MANUFACTURE

CP 09.11.09

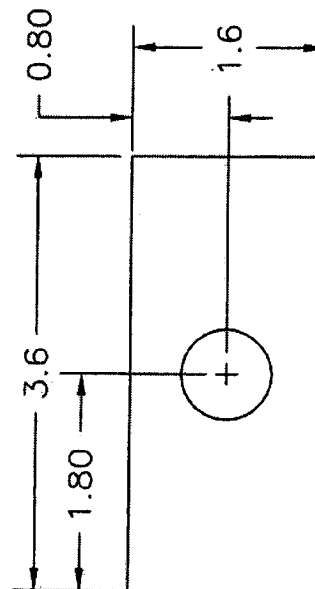


D2397-5  
CUT USING DT8198



D2397-1  
CUT USING DT8199

ø0.75  
(TYP)



D2397-3  
CUT USING DT8199

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK  
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)  
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED